

**Work Order ID 70464**

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Thursday, June 09, 2011 7:42:37 AM

Item ID: D3536-21

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 6/9/2011 Start Qty: 12.00



Cust Item ID:

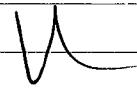
Required Date: 6/10/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan:



Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3536	Rev A

100



FLOW WATER JET

Waterjet

## Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3536  Dwg Rev: A  Prog Rev: A  2-  
Deburr if necessary

BIL-6-9

(12)

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

## Memo

0.00

BIL-6-9

120



QC8- Inspect parts - second check

QC

Quality Control

## Memo

0.00

S wlog log

(12)

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Identify as per dwg &amp; Stock Location:

0.00

*Cullen E (12)*

Packaging

Memo

FP

0.00

140



QC

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

*11/01/13*

*MF  
11-06-10*

# Picklist Print

Thursday, June 09, 2011 7:42:34 AM

Page 1  
1

Work Order ID: 70464



Parent Item: D3536-21



Parent Item Name: Gasket

Start Date: 6/9/2011

Required Date: 6/10/2011

Start Qty: 12.00

Required Qty: 12.00

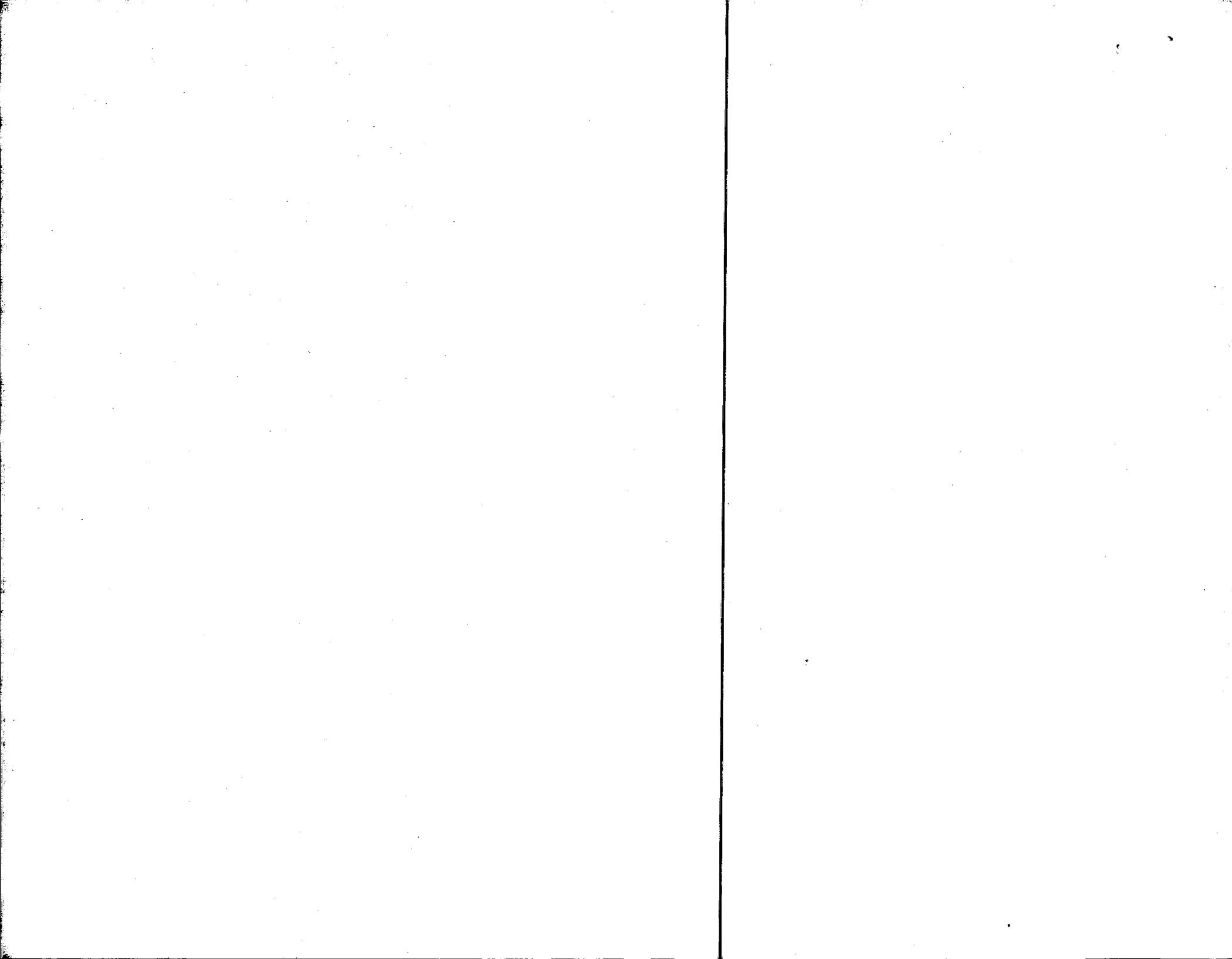
Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	100.6800	0.8503	11.33733 			B11-C-9

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code
MAT052	100.68	
117295	100.68	117295

(1)



DART AEROSPACE LTD	Work Order:	F0064
Description: Gasket	Part Number:	D3536-21
Inspection Dwg: D3536	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

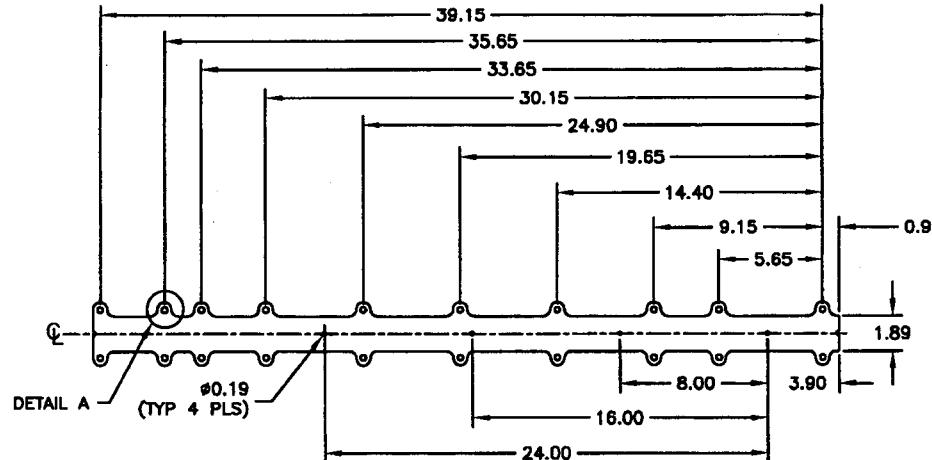
# X First Article      Prototype

Measured by:	PB	Audited by:	S	Prototype Approval:	N/A
Date:	11-6-9	Date:	11/06/09	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	DS

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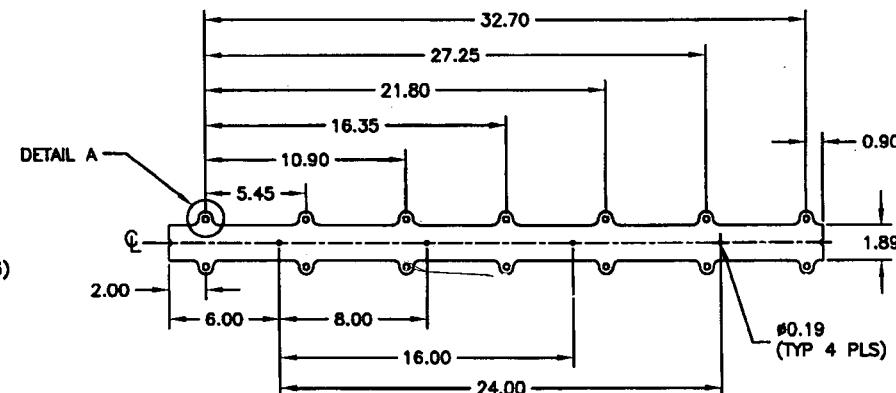
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D3536-15 GASKET

07.02.12  
D3536-15

30/10/064



D3536-21 GASKET

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
C8	C8	PRT HADLOCK, WA
PH	PH	DRAWING NO.
06.10.25		D3536
		TITLE
		GASKET
		SCALE
		1:10